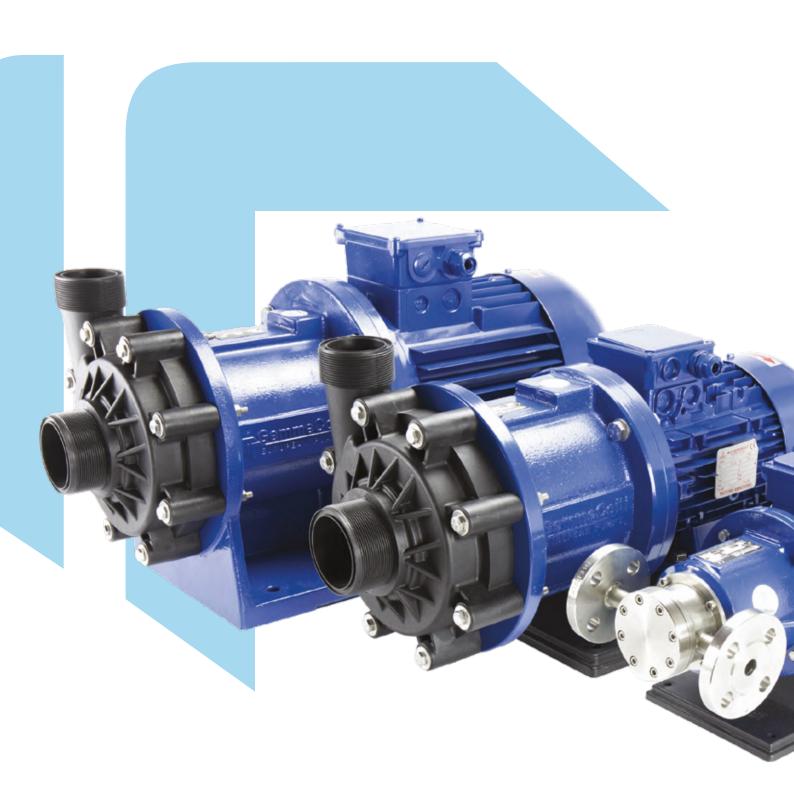
### **CHEMICAL PUMPS SINCE 1992**





GENERAL 2022/23

# MAG-DRIVE TURBINE PUMPS

### **SEAL-LESS MAG DRIVE TURBINE PUMPS**

In seal-less magnetic drive turbin pumps, the external magnet is directly connected to the motor shaft and it transmits the torque to the internal magnet.

The magnetic field created produces a rotation without physical contact between the parts and the turbine spins and moves the fluid. The rear casing is placed between the two magnet joints and it hermetically closes the hydraulic part from the motor.

GemmeCotti supplies three different models of mag drive turbine pumps:

### HTT

- Thermoplastic pumps made of PP or PVDF.
- Capacity up to 9 m3/h.
- Head up to 50 mlc.

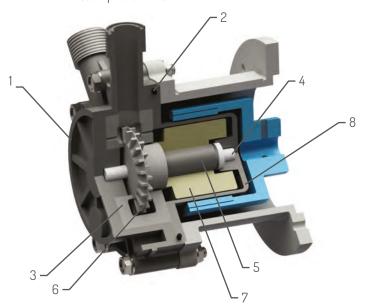
#### HTT-SP

- Thermoplastic pumps made of PP or PVDF.
- Capacity up to 7 m3/h.
- Head up to 25 mlc.

- Machined from a block.
- Self-priming up to 3 m.

### HTA

- Metallic pumps made of stainless steel AISI316.
- Capacity up to 7 m3/h.
- Head up to: 80 mlc.



MATERIALS IN CONTACT WITH THE LIQUID											
PART NUMBER - DESCRIPTION	TURBINE PUMPS										
	нтт	HTT-SP	HTA								
1 – PUMP HEAD	PP OR PVDF	PP OR PVDF	AISI 316								
2 - O-RING	EPDM OR VITON	EPDM OR VITON	EPDM OR VITON								
3 - FRONT AND REAR DISC	PP OR PVDF	PP OR PVDF	PTFEC								
4 - SHAFT + RING	CERAMIC Al <sub>2</sub> O <sub>3</sub> 99,7%	CERAMIC AI <sub>2</sub> O <sub>3</sub> 99,7%	HASTELLOY-C 276								
5 - BEARING	PTFEC	PTFEC	PTFEC								
6 - IMPELLER	PVDF	PVDF	AISI 316								
7 - INTERNAL MAGNET	PP OR PVDF + NdFeB	PP OR PVDF + NdFeB	AISI 316 + SmCo								
8 - REAR CASING	PP OR PVDF	PP OR PVDF	AISI 316								







## THERMOPLASTIC MAG-DRIVE REGENERATIVE TURBINE PUMPS, SELF-PRIMING



**STANDARD:** 

- · High torque magnetic coupling.
- Chemical resistant PTFE/carbon sleeve bearings.
- · Static shaft in high purity ceramic.
- Direct starting motors.

### **OPTIONAL:**

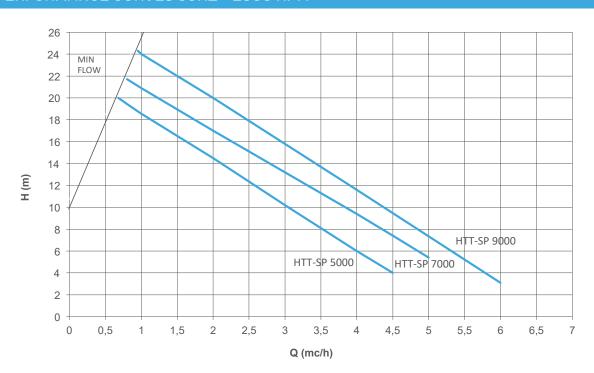
- DIN or ANSI flanges available.
- Baseplate.
- Available in ATEX version for zone 2 II3G (pump mod. EM-T SP).

HTT-SP pumps can prime up to 5 m with water at ambient temperature. The casing is made from a PP solid machined block and the impeller in PVDF for maximum chemical resistance. The casing is machined from a solid block. The impeller in PVDF is self-balanced to eliminate thrust bearing wear and it is separate to minimize the maintenance costs. This kind of pump offers maximum resistance withstanding also external corrosion. It handles up to 20% entrained gas and resists cavitation.

### **MAIN FEATURES:**

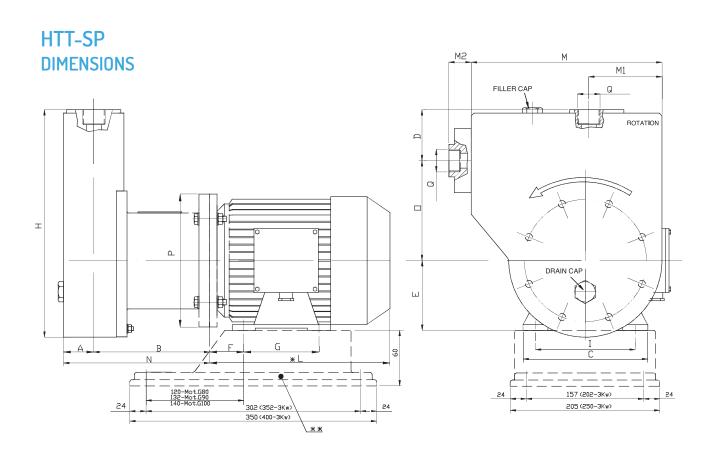
- Max flow: 6 m3/h; max head 28 mlc.
- Max temperature: PP: 70°C PVDF: 90°C.
- · High torque magnetic coupling.
- Chemical resistant PTFE/carbon sleeve bearings.
- Static shaft in high purity ceramic.
- Direct starting motor.

### PERFORMANCE CURVES 50HZ - 2900 RPM



### **HTT-SP TECHNICAL DATA**

PUMP MAT	MATERIAL	Q MAX		H MAX		SUCTION	DISCHARGE	SUITABLE MOTOR	MOTOR FLANGE		
SIZE	MATERIAL	50HZ (M3/H)	60HZ (USGPM)	50HZ (MLC)	60HZ (FT)	CONNECTION	CONNECTION	P0WER (KW) - 2900 rpm	AND FRAME		
HTT-SP 5000	PP- PVDF	DVDE /	1" FEMALE	0,75	80 - B3/B5						
H11-3P 3000	PP- PVDF 4.5 23 18 90 1" FEMALE	I FEMALE	1,1	80 - B3/B5							
	000 PP-PVDF 5 27 20 98 1"FEMALE 1"F		1,1	80 - B3/B5							
HTT-SP 7000		5	27	20	98	1" FEMALE	1" FEMALE	1,5	90 S - B3/B5		
								2,2	90 L - B3/B5		
HTT-SP 9000	00 PP-PVDF 6 32 24 110 1"FEMALE	1" FEMALE	1" FEMALE	2,2	90 - B3/B5						
птт-5P 9000		р	32	24	IIU	I FEMALE	1" FEMALE	3	100 - B3/B5		



PUMP TYPE	MOTOR FLANGE	KW	DIMENSIONS - mm -																
	B3 - B5		А	В	С	D	Ε	F	G	Н	1	*L	М	M1	M2	N	0	Р	Q
HTT-SP 5000	80 0.75	0.75	PP = 45 PVDF = 41	175	160	70	80	50	100	325	125	215	270	270 97.5	33	PP = 220 PVDF = 216	147	200	1" FEMALE
		1.1							100	325	125	232	2/0					200	1" FEMALE
HTT-SP 7000	80	1.1	PP = 45 PVDF = 41		160 170	70	80	50	100	325	125	232				PP = 220 PVDF = 216	147	200	1" FEMALE
	90	1.5							125		140	255	270 97.5	97.5	33				
	90	2.2					90	56			140	280							
HTT-SP 9000	90	2.2	PP = 45	175	170	70	90	56	125	325	140	280	270 97	97.5	33	PP = 220 PVDF = 216	147	200	1" FEMALE
	100	3	PVDF = 41	1/5	200	70	100	63	140		160	340	2/0	2/0 9/.5	33			250	I FEMALE

 $<sup>\</sup>ensuremath{^{\star}}$  Different according to the manufacturer.

<sup>\*\*</sup> OPTIONAL UPON REQUEST: Baseplate - Flanges.



### **GEMMECOTTI SRL**

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