

## Chlorine Dioxide Generator



### LOTUS MINI

LOTUS MINI system produces, doses and controls Chlorine Dioxide for water disinfection. Chlorine Dioxide is produced from diluted base chemicals: acid-chlorite process by Hydrochloric Acid (HCl 9%) and Sodium Chlorite (NaClO<sub>2</sub> 7,5%).

Chlorine dioxide produced by LOTUS MINI is set to be proportional to the circulating water flow or based on a set-point – it is then dosed into the water flow. There is no storage of chlorine dioxide hence no chlorine dioxide gas or concentrated solutions exist outside of the process application.

LOTUS MINI is designed so that the reaction to produce chlorine dioxide takes place in a reaction chamber.

Multi function valves on the injection points ensure the security of the reaction chamber. The base chemicals are stored in tanks and fed into the reaction chamber through suction lances. Integrated level switches automatically stop the pumps when the tanks are empty.

LOTUS MINI system has got:

- LOTUS control instrument
- HCl (red) and NaClO<sub>2</sub> (blue) metering pumps
- pump for dilution water (grey)
- 3 SEFL flow sensors as security
- MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- reaction chamber
- injection valves
- 2 suction lances

### GAS SENSOR OPTION

LOTUS MINI with gas sensor detection.

### ADVANTAGES

- > Reaction at controlled pressure
- > High degree of stability of the chlorine dioxide solution
- > No ClO<sub>2</sub> loss due to closed reaction chamber
- > Diluted chemicals

### FUNCTIONS

- > Instantaneous ClO<sub>2</sub> production
- > ClO<sub>2</sub> dosing in proportional mode
- > Flow control input (flow alarm)
- > Tank level controls (level alarms)
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Permanent data storage with system data log (on Logbook menu)
- >ERMES communication
- > mA output
- > Service due date
- > USB data log (option)
- > Ethernet module (option)
- > GSM/GPRS internal modem (option)

### FEATURES

- > ClO<sub>2</sub> concentration: 2 gr/l
- > Flow control input (flow alarms)
- > Tank level control (level alarms)
- > HCl (red), NaClO<sub>2</sub> (blue) and dilution water (grey) metering pumps
- > 3 SEFL pump dosing check
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- > PVC reaction chamber
- > ASA (Acrylonitrile Styrene Acrylate) enclosure
- > IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- > Wheel control for easy programming
- > Working temperature: 0/45°C (32/110°F)



# LOTUS MINI

### Chlorine Dioxide Generator

	LOTUS MINI 8	LOTUS MINI 20
ClO <sub>2</sub> max capacity (gr/h)	8	20
ClO <sub>2</sub> max capacity (gr/day)	192	480
Max working pressure (bar)	8	8
Max water inlet pressure (bar)	5	5
Max chemicals consumption (l/h)	0.2 0.2	0.5 0.5
Concentration (gr/l)	2	
Power supply	230 VAC (190/265 VAC) 115 VAC (90/135 VAC)	
Average power consumption (W/h)	60	66

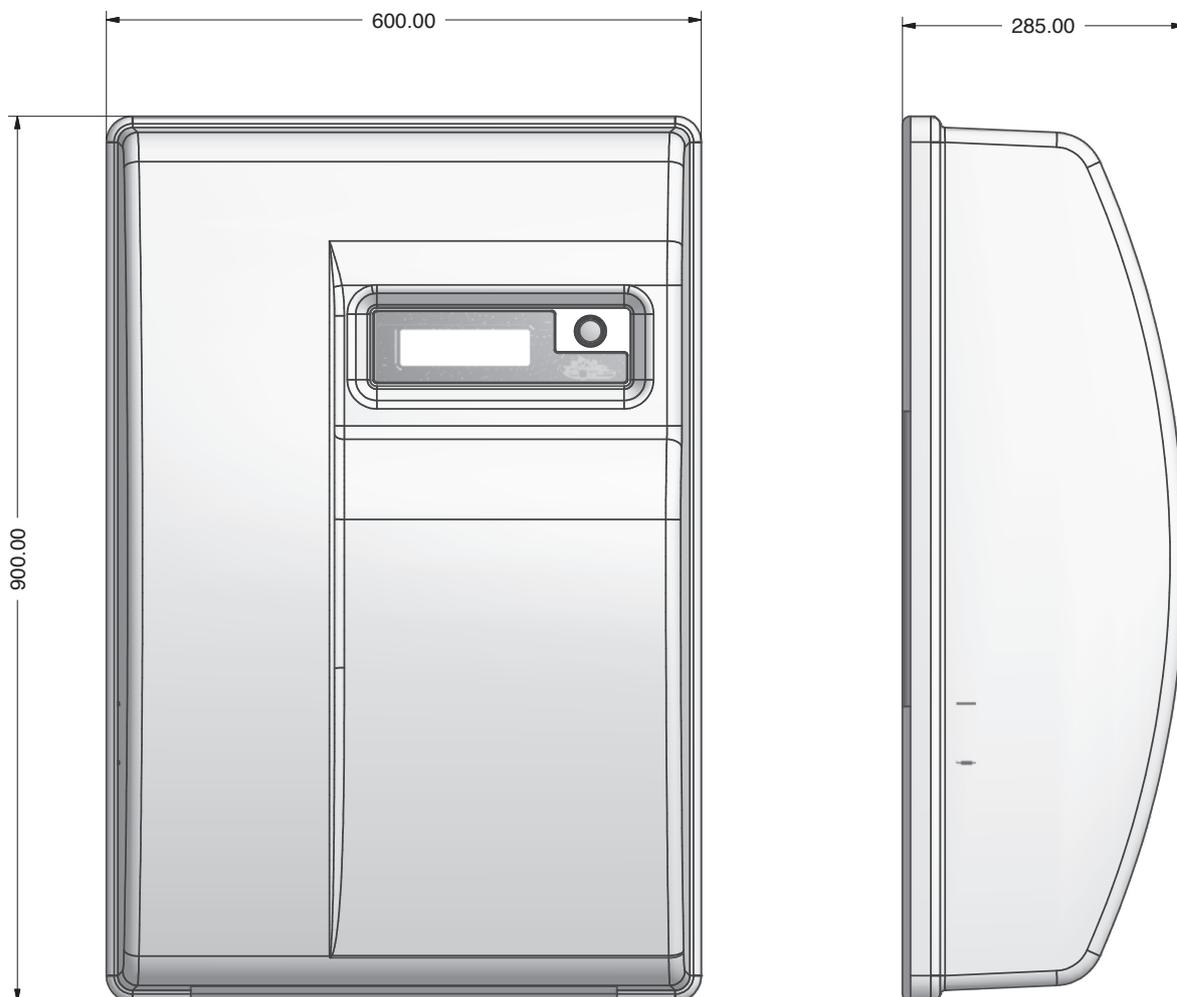
\* Max capacity (gr/day) is referred to a 100% capacity / 24h.

# LOTUS MINI

## Chlorine Dioxide Generator

### LOTUS MINI Dimensions

[mm].



## Chlorine Dioxide Generator



### LOTUS MINI WITH PROBE MEASURE

LOTUS MINI system produces, doses and controls Chlorine Dioxide for water disinfection. Chlorine Dioxide is produced from diluted base chemicals: acid-chlorite process by Hydrochloric Acid (HCl 9%) and Sodium Chlorite (NaClO<sub>2</sub> 7,5%). It is provided with a ClO<sub>2</sub> probe (SCL17 or SCL2) or a ORP probe (ERH), probe holder and filter.

Chlorine dioxide produced by LOTUS MINI is set to be proportional to the circulating water flow or based on a set-point – it is then dosed into the water flow. There is no storage of chlorine dioxide hence no chlorine dioxide gas or concentrated solutions exist outside of the process application.

LOTUS MINI is designed so that the reaction to produce chlorine dioxide takes place in a reaction chamber.

Multi function valves on the injection points ensure the security of the reaction chamber.

The base chemicals are stored in tanks and fed into the reaction chamber through suction lances. Integrated level switches automatically stop the pumps when the tanks are empty.

LOTUS MINI system has got:

- LOTUS control instrument
- HCl (red) and NaClO<sub>2</sub> (blue) metering pumps
- pump for dilution water (grey)
- 3 SEFL flow sensors as security
- MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- reaction chamber
- injection valves
- ClO<sub>2</sub> probe (LOTUS MINI SCL2 - LOTUS MINI SCL17) or ORP probe (LOTUS MINI ERH)
- probe holder
- filter
- 2 suction lances

### GAS SENSOR OPTION

LOTUS MINI with gas sensor detection.

#### ADVANTAGES

- > Reaction at controlled pressure
- > High degree of stability of the chlorine dioxide solution
- > No ClO<sub>2</sub> loss due to closed reaction chamber
- > Diluted chemicals

- > ERMES communication
- > mA output
- > Service due date
- > USB data log (option)
- > Ethernet module (option)
- > GSM/GPRS internal modem (option)

#### FUNCTIONS

- > Instantaneous ClO<sub>2</sub> production
- > ClO<sub>2</sub> dosing in proportional mode
- > Flow control input (flow alarm)
- > Tank level controls (level alarms)
- > Water meter input
- > Stand-by input
- > ClO<sub>2</sub> probe reading (LOTUS MINI SCL2 - LOTUS MINI SCL17)
- > Temperature probe reading (probe and accessories not included)
- > mV probe reading (LOTUS MINI ERH)
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Permanent data storage with system data log (on Logbook menu)

#### FEATURES

- > ClO<sub>2</sub> concentration: 2 gr/l
- > Flow control input (flow alarms)
- > Tank level control (level alarms)
- > HCl (red), NaClO<sub>2</sub> (blue) and dilution water (grey) metering pumps
- > 3 SEFL pump dosing check
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- > PVC reaction chamber
- > ASA (Acrylonitrile Styrene Acrylate) enclosure
- > IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- > Wheel control for easy programming
- > Working temperature: 0/45°C (32/110°F)



# LOTUS MINI

## Chlorine Dioxide Generator

## Data Sheet

### Lotus AIR ERH

Version with ERH for ORP measurement.

### Lotus AIR SCL2

Version with SCL2 (cold water) for  $\text{ClO}_2$  measurement.

### Lotus AIR SCL17

Version with SCL17 (hot water) for  $\text{ClO}_2$  measurement.

Features	Models	LOTUS MINI 8 ERH	LOTUS MINI 20 ERH
		LOTUS MINI 8 SCL2	LOTUS MINI 20 SCL2
		LOTUS MINI 8 SCL17	LOTUS MINI 20 SCL17
ClO <sub>2</sub> max capacity (gr/h)		8 g/h	20 g/h
ClO <sub>2</sub> max capacity (gr/day)		192	480
Max chemicals consumption (l/h)		0.2 l/h (HCl) 0.2 l/h (NaClO <sub>2</sub> )	0.5 l/h (HCl) 0.5 l/h (NaClO <sub>2</sub> )
Max working pressure (bar)		8 bar	
Max water inlet pressure (bar)		5 bar	
Concentration (gr/l)		2 g/l	
Power supply		230 VAC (190÷265 VAC) 115 VAC (90÷135 VAC)	
Average power consumption (W/h)		60	66

\* Max capacity (gr/day) is referred to a 100% capacity / 24h.

## Option

- Gas sensor

**EMEC**

ISO 9001:2008  
ISO 14001:2004  
OHSAS 18001:2007



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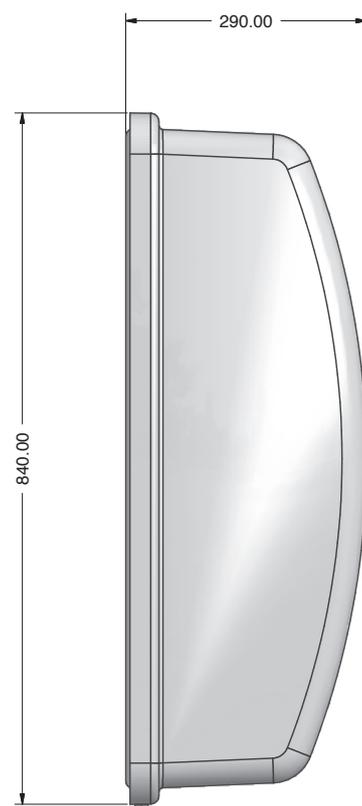
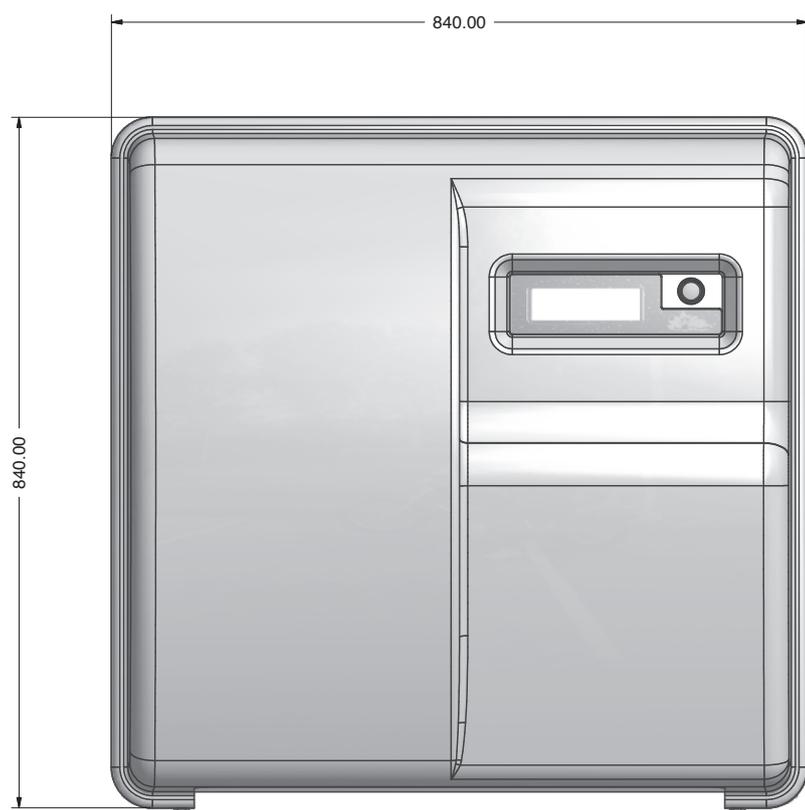
Specifications subject to change without notice.  
EN R1-02-16

# LOTUS MINI

Chlorine Dioxide Generator

Data Sheet

## LOTUS MINI WITH PROBE MEASURE Dimensions



**EMEC**

ISO 9001:2008  
ISO 14001:2004  
OHSAS 18001:2007



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